



Citation Patio Doors

Featuring the **DURASEAL** insulating glass system by "TruSeal Technologies".

RESIDENTIAL, COMMERCIAL & COASTAL PRODUCTS
Two, Three and Four Panel Doors - 6'8" and 8'0" (94") in various frame depths

ABOUT US:

Citation Manufacturing, Inc. located in Gainesville, Georgia, was formed in 1992 through the purchase of the "Peachtree Citation" patio door. Under Citation's leadership, many positive improvements have been made to this already proven 30 year design. Our door has been engineered to meet the rigorous standards for both coastal and commercial applications. The Citation team is devoted to the ever-challenging retention of performance excellence through our talented, focused, skilled and hard working personnel. Our goal is to provide the finest aluminum patio door in the industry today, through expedient, efficient and high quality customer service.

Citation manufactures a wide variety of patio door sizes to meet your requirements. Where others can only produce a 6'8" door, Citation Manufacturing can produce 6'8" and 8'0" (94") tall doors in two, three and four panels. Our doors target a wide scope in the industry and are used in residential, coastal and commercial settings. We welcome your inquiries on all applications.

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www.citationdoor.com



THE "CITATION 80" SERIES:



This product is primarily used in the residential markets. Citation doors are easy to install, adjust and are completely reversible in most cases. Panels are available in widths of 2'6, 3'0 and 4'0. Door frames are available in heights of 6'8 and 8'0 (94").

FEATURES:

- A primed and prefinished painted aluminum extrusion.
- An outside sliding panel for a weather-tight door.
- Steel bottom rollers and durable celcon rollers at the top. (available bottom stainless steel)
- A Handle set with latch, dead bolt tab and night latch.
- Insulated glass with single glazing as an option and decorative muntins.
- Custom sizes available.
- All doors are ANSI/AAMA rated.

THE "CITATION HP" SERIES:



This product is primarily used in the coastal and commercial markets. The High Performance door includes all of the features that the "Citation 80" series offers, with the exception to the following upgrades.

FEATURE UPGRADES:

- Stainless rollers are standard.
- Higher density weatherstripping.
- High performance aluminum extrusions with aluminum reinforcement.
- An optional high (tall) sill closure for higher water pressures.
- Custom sizes available.
- All doors are ANSI/AAMA rated.
- Comparative analyses are available by request.
- Call for design pressure applications.
- Stainless steel fastener pack standard.

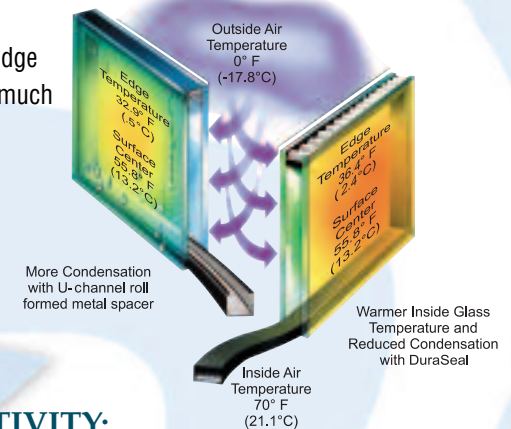


REDUCED TOTAL WINDOW U-VALUE:

DuraSeal can reduce the total window U-Factor by up to 3% compared to U-channel roll formed metal spacer and up to 6% compared to aluminum spacer bar. This percentage can be the difference in meeting ENERGY STAR® requirements.

IMPROVED CONDENSATION RESISTANCE:

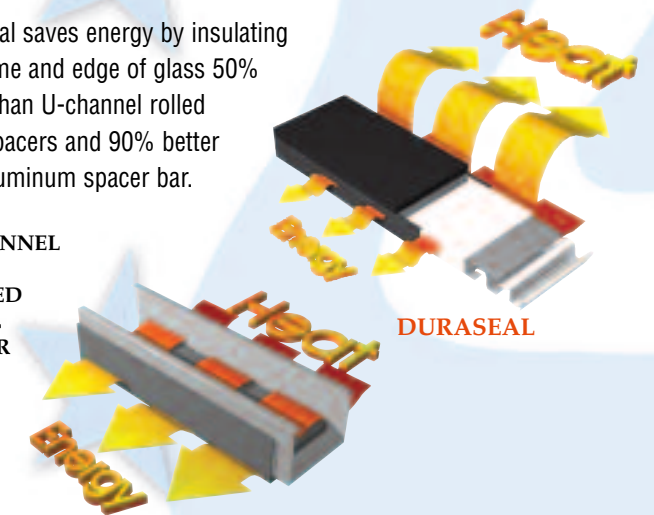
DuraSeal increases the edge of glass temperature as much as 10% over U-channel roll formed metal spacer making windows warmer.



LESS CONDUCTIVITY:

DuraSeal saves energy by insulating the frame and edge of glass 50% better than U-channel rolled form spacers and 90% better than aluminum spacer bar.

U-CHANNEL ROLL FORMED METAL SPACER






EXTENSIVE TESTING UNDER ALL CONDITIONS:



Rigorous testing proves that DuraSeal can maintain excellent adhesion in hot or cold climates. Tested extensively in thousands of extreme freeze thaw cycles, a year in hot humid environment or combined with intense UV, DuraSeal exceeds the challenges of every major durability test in North America.

Citation Patio Doors • Specifications

PANEL ARRANGEMENT	NOMINAL PANEL SIZES						
	2'6" x 6'8"	3'0" x 6'8"	4'0" x 6'8"	2'6" x 8'0"	3'0" x 8'0"	4'0" x 8'0"	
2-PANEL SLIDING  2-Panel Reversible XO SHOWN (OX Opposite)	5'0" x 6'8"	6'0" x 6'8"	8'0" x 6'8"	5'0" x 8'0"	6'0" x 8'0"	8'0" x 8'0"	Nominal Unit Size
	4'11" x 6'8"	5'11" x 6'8"	7'11" x 6'8"	4'11" x 7'10"	5'11" x 7'10"	7'11" x 7'10"	Actual* Frame Size
	60" x 80-1/2"	72" x 80-1/2"	96" x 80-1/2"	60" x 94-1/2"	72" x 94-1/2"	96" x 94-1/2"	Rough Opening
3-PANEL CENTER SLIDE  OXRO	—	9'0" x 6'8"	12'0" x 6'8"	—	9'0" x 8'0"	12'0" x 8'0"	Nominal Unit Size
	—	8'10-1/2" x 6'8"	11'10-1/2" x 6'8"	—	8'10-1/2" x 7'10"	11'10-1/2" x 7'10"	Actual* Frame Size
	—	107-1/2" x 80-1/2"	143-1/2" x 80-1/2"	—	107-1/2" x 94-1/2"	143-1/2" x 94-1/2"	Rough Opening
4-PANEL ENDS FIXED  OXXO	10'0" x 6'8"	12'0" x 6'8"	16'0" x 6'8"	10'0" x 8'0"	12'0" x 8'0"	16'0" x 8'0"	Nominal Unit Size
	9'8-1/8" x 6'8"	11'8-1/8" x 6'8"	15'8-1/8" x 6'8"	9'8-1/8" x 7'10"	11'8-1/8" x 7'10"	15'8-1/8" x 7'10"	Actual* Frame Size
	117-1/8" x 80-1/2"	141-1/8" x 80-1/2"	189-1/8" x 80-1/2"	117-1/8" x 94-1/2"	141-1/8" x 94-1/2"	189-1/8" x 94-1/2"	Rough Opening

*4 1/8" Thermal Frame Add 3/8" To Frame Width.



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 & Commercial Markets